



Inspection Report (PSI)

VT-AMI-20180709-PSI-01A REPORT NO. P/I NO. 18LTJX1334

I. GENERAL INFORMATION





Client Name: XXX Limited

Product Name: Window Lifter Motor

Inspector: Mr.Jack

Report approver: Mr.Tommy

Inspection type: PSI

Inspection location: Ningbo, Zhejiang, China

09-Jul-2018 Inspection date:

Your reference number: N/A

Item number: LT302-1400C

Buyers: XXX Limited

Supplier: Ningbo xxx Auto Parts Co., Ltd.

Order quantity: 21600 pcs

Pcs ready for inspection: 21600 pcs

Reference sample available: No



Departure time from home / office	Arrival time at the factory	Departure time from the factory
7:30	09:00	16:30

Factory cooperation	Inspector's opinion on the factory
AVERAGE	AVERAGE
☐ Good - Enough manpower to assist, and good cooperation.	☐ Good - The factory was neat and tidy. The testing equipment was
✓ AVERAGE - Enough manpower to assist.	well maintained and calibrated.
☐ Poor - Manpower, equipment or document not provided timely.	☑ AVERAGE - The factory was tidy, and the testing equipment ran
	normally.
	☐ Poor - The factory was messed, the basic testing equipment was
	not available / not workable.

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II. INSPECTION STANDARDS					
Inspection type	Pre-Shipment Inspection				
Sampling standard	ISO 2859-1 (MIL - STD -105E)				
Sampling level	PSI				
AQL for Critical defective	0(Not Allowed)				
AQL for Major defective(2.5)	14				
AQL for Minor defective(4.0)	21				
Sampling size for Cri/Maj/Min	315/315/315				

Ⅲ. SUMMARY OF INSPECTION						
CATEGORY	PENDING	PASS	LED			
1.Quantity		√				
2.Packing method & Shipping Marks		√				
3.Workmanship		√				
4.Dimensions & Style & Weight		√				
5.Field test		√				
6.Documentation		1	\overline{C}			
		AQL:	CRI	MAJ	MIN	
Workmanship	Mideles A OI	Found	0	0	0	
AQL:ISO 2859-1 (MIL - STD -105E)	Within AQL	Max	0	14	21	
		Checked	315	315	315	
OVERALL CONCLUSION:		PASS	ED			
	(Client has the final decision to Reject or Approve)					

IV. IMPORTANT REMARKS
No defect was found.

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V. DETAIL INFORMATION							
1. Quantity							
Expected Result	Result	Actual Finding / Comments					
Products 100% finished and at least	PASSED	Found 100% finished & packed					
80% packed							
Quantity of producing products:	0						
Quantity of finished & unpacked	Found 100% finished and	packed					
products:							
Quantity of semi-finished products:	0						

N.O.	lkana	Order	Qty/	Contono	C	Quantity Breakd	own	S	ample Size
N.O.	ltem	Qty	Cartons Cartons	Packed	Unpacked	Unfinished	Packed	Unpacked	
1	Window Lifter	8640	30	288	288	0	0	126	
1	Motor-ZD12406B L	8640	30	200	200	U	U	120	
2	Window Lifter	8640	30	288	288	0	0	125	0
	Motor-ZD12406B R	8640	30	200	200	0		123	· ·
3	Window Lifter	1080	30	36	36	0	0	16	0
	Motor-ZD12406D L	1080	30	30	30	Ů		10	, , ,
4	Window Lifter	3240	30	108	108	0	0	48	0
	Motor-ZD12406D R	3240	30	108	100		Ů	40	
	Total:	21600	-	720	720	0	0	315	0
Selected Cartons:									
315 Cartons were selected randomly on site.									
Carton No:: N/A									
Rema	rk: N/A								

2. Packing method & Shipping Marks						
Expected Result		Result		Actual Fi	nding / Comme	ents
Conform to client's spec		PASSED		Pls. see	the following photos	
	TOTAL	NUMBERS OF PAG	CKAGES	S: 720		
	(PACKING	G INFORMATION)				
Packing	CASES:	/	ROLLS:	/	PALLETS: 20	
	BAGS : ,	/	CANS:,	/	CARTONS: 720	
	* PACKING	CONDITION :DRYING				_
Marking		A main shipping mark on cartons				

Package Details				
Item No.	Qty / Carton	Carton Size L $ imes$ W $ imes$ H (mm)	Gross Weight (KG)	Qty / Inner box

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	Marking	Actual	Marking	Actual	Marking	Actual	Marking	Actual
Window Lifter Motor	30	30	400x300x190mm	405X302X192	17.1	17.2	-	-
Export Carton Deta	ails							
Fastening I	Metal Staples	Yes			Nylon Band	l No		
Material Cardboard Corrugated Paper Plies 5ply								
Packing Method	Packing Method							
Pls See ref photos								
Assortment Method								
By style	By style							
Remark: N/A								

MARKING & LABELING		
Barcode/Labeling/Printing		
Name	Location	esult
N/A	Pls see ref photos Pa	ssed
Instruction manual and documentation check	Provided By	
N/A	Client Pa	ssed
Shipping Marks		
Shipping Marks (on 2 side)	Pa	ssed
Side Marks (on 2 side)	Pa	ssed
Inner Box Marks (on / side)	1	
Remark: N/A		

3. Workmanship (appearance, coating, color, finish)							
Expected Result	Result	Actual Finding / Comments					
Conform to client's spec	PASSED	defect were found, and within AQL					

Wor	Workmanship Defectives / Function Inspection Findings								
				Description		Critical	Major	Minor	
Wind	dow Lifte	er Motor		Sample size: 315 pcs					
1.	No def	fect was found				0	0	0	
Spar	e parts			Sample size: 0					
2.	No def	fect was found				0	0	0	
					Total found:	0	0	0	
					Accepted:	0	14	21	
					Sample size:		315		
Rem	ark:	N/A							

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Note: A <u>Defective</u> is defined as a unit of product that contains one or more defects. A <u>Defect</u> is defined as any non-conformance of the inspected unit of product with specified requirements. A single defect is taken into account per each defective unit; only one most serious defect is taken into account per each defective unit.

4. Dimensions & Style & Wei	ght	
Expected Result	Result	Actual Finding / Comments
Conform to client's spec	PASSED	Pls. see below check records

5. Field Test		
Expected Result	Result	Actual Finding / Comments
Conform to client's spec	PASSED	NO DEFECT WAS FOUND

	Description	Method	Sample Size	Result / Reading
1.	Barcode scan check			Passed
2.	Assembly check			Passed
3.	Pull test			Passed
4.	Motor Power Test	Deference feeten. COD	6.2	Passed
5.	Hi-pot Test	Reference factory SOP	S-2	Passed
6.	Functional Test			Passed
7.	3M tape Test			Passed
8.	Rub Test			Passed
Remar	k: N/A			

6. Documentation		
Expected Result	Result	Actual Finding / Comments
Conform to client's spec	PASSED	Pls. see the following table
Documents Used:	□ L/C: ⊠ Pro	forma Invoice: Packing List:
Documents osed.	☐ Catalogues: ☐ Dra	ing(s):
	More Description:	
	As per drawings provided by Bart	ec.
Attachment(s):	☐ Com☐ Com☐	mercial Invoice: 🗵 Test Report:
	☐ MD/SD: ☐ Anal	ysis Report: $oximes$ Packing List:
	☐ Weight List: ☐ Phot	o: Attached Sheet:
	☐ Invoice(Proforma): ☐ Heal	th Certificate: Bag/pallet label:

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VI. OVERALL CONCLUSION

PASSED



Approved by:Tommy TU,Manager of Report Reviewing

PASSED : Conform to client's requirement

PASSED (Conditional)

The Passed results will be valid only after the client notes and accepts the

issues in the remarks

PENDING : Subject to client's evaluation

FAILED : Not conform to client's requirement

Please find our inspection detailed photos from next page.



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DEFECTIVE PHOTOS OF WORKMANSHIP

PHOTOS OF INSPECTION



































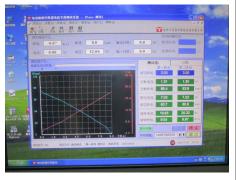








































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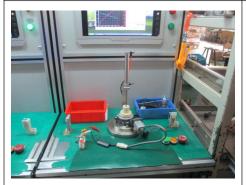


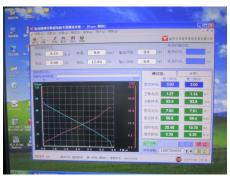






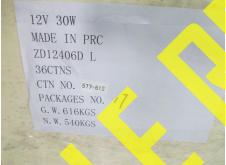






















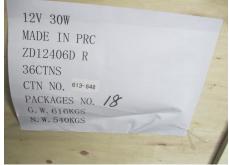






























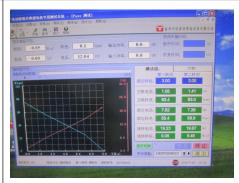




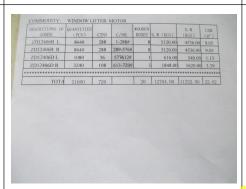








NING	BO STONE	AUTO	ACCESSO	DRVLE	MIT CORP	ODATION	
ADD: No.268 N	iorth of Tongyuan	Road,Car	nel Mechanica	and Elect	trical Industry Pr		
		74-865711	56 FAX: 86	-574-86691	692		
SHIPPING MARI 12V 30V	KS:				INV.NO.:		
MADE IN PRC					BCF.1140		
					DATE:		
COMMODITY:	WINDOW L		MOTOR	wooney			CTIM
COMMODITY: DESCRITIONS OF GOODS			MOTOR C/NO.	WOODEN BOXES	G. W (KGS)	N. W (KGS)	CBM (m³)
DESCRITIONS OF	QUANTITIES				The second second	(KGS)	
DESCRITIONS OF GOODS	QUANTITIES (PCS)	CTNS	C/N0.	BOXES	5120.00	(KGS) 4536.00	(m)
DESCRITIONS OF GOODS ZD12406B L	QUANTITIES (PCS) 8640	CTNS 288	C/N0. 1-288#	BOXES 8	5120.00	(KGS) 4536.00 4536.00	9.05 9.05
DESCRITIONS OF GOODS ZD12406B L ZD12406B R	QUANTITIES (PCS) 8640 8640	CTNS 288 288	C/N0. 1-288# 289-576#	BOXES 8	5120.00 5120.00 616.00	(KGS) 4536.00 4536.00 540.00	9.05 9.05 1.13
DESCRITIONS OF GOODS ZD12406B L ZD12406B R ZD12406D L	QUANTITIES (PCS) 8640 8640 1080	288 288 288 36	C/N0. 1-288# 289-576# 577612#	BOXES 8 8	5120.00 5120.00 616.00	(KGS) 4536.00 4536.00 540.00	9.05 9.05 1.13



Nil

Note:

- 1. This report reflects our findings at the time and the place of inspection based on random samples selected
- 2. This inspection was carried out to the best of our knowledge and abilities, and our responsibility is limited to the exercise of reasonable one.
- 3. This report does not relieve the sellers from their contractual obligations nor does it prejudice buyer's right for compensation for any apparent and/or hidden defects not detected during our inspection or occurring thereafter.
- 4. This report does not evidence shipment.
- 5.Our services are subject to the General Conditions of Service of Veritell, which is shown at our website, and can be sent to you upon written request.
- 6. This report's inspection results only relate to the samples as (randomly picked) by our inspector.
- 7. This report is complete and its content may not be reproduce



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